



# Demonstrating ENOUGH calculation tool

WP4

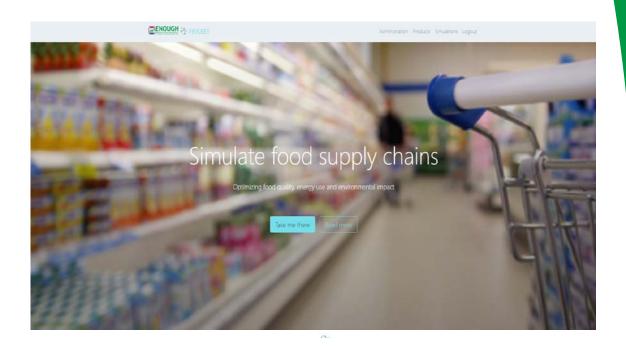
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#### **Enough decision support tool**

#### Purpose of this tool:

To simulate and assess food supply chains on multiple criteria

- Product quality and safety
- **Energy consumption**
- CO2 emission





#### Only 3 steps



considered; fruits, ready to eat meal, meat,



Build the cold chain

start with the reference chain for a first

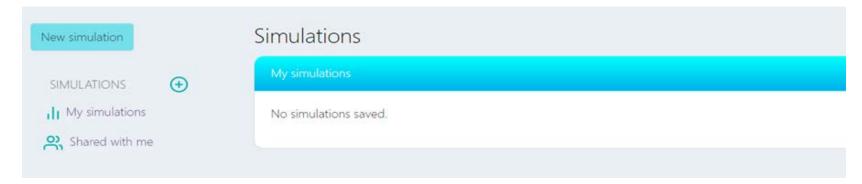


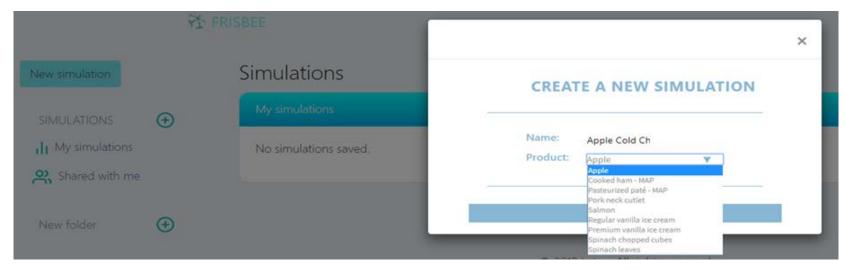
consumption, compare your custom chain



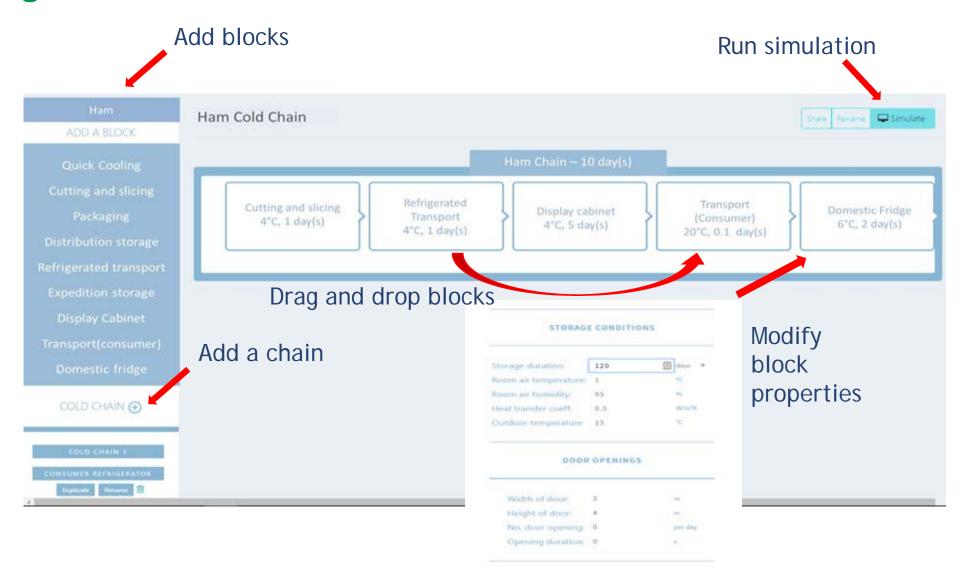
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#### **Create a simulation**





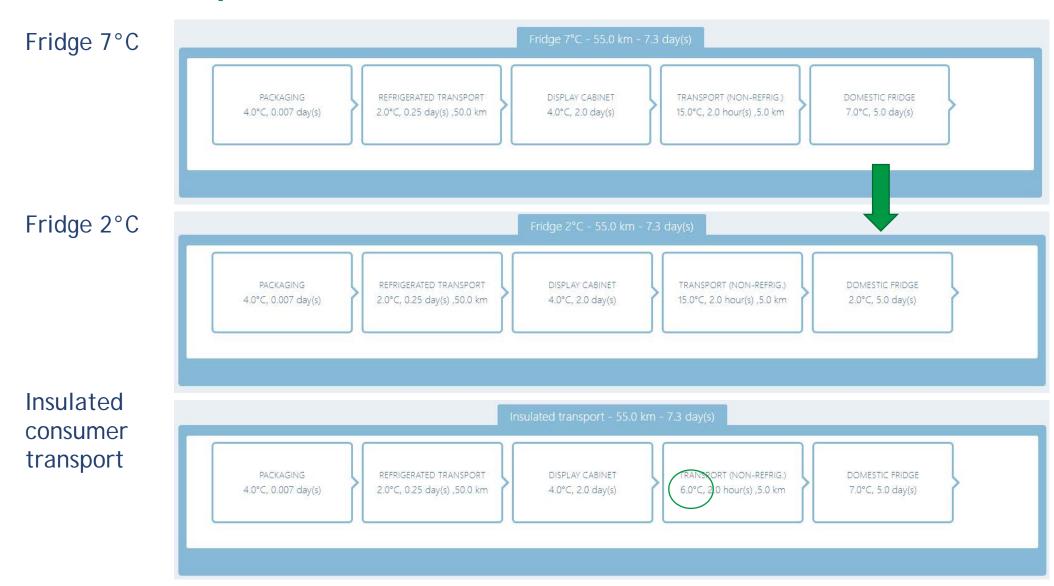
#### **Building the chain**



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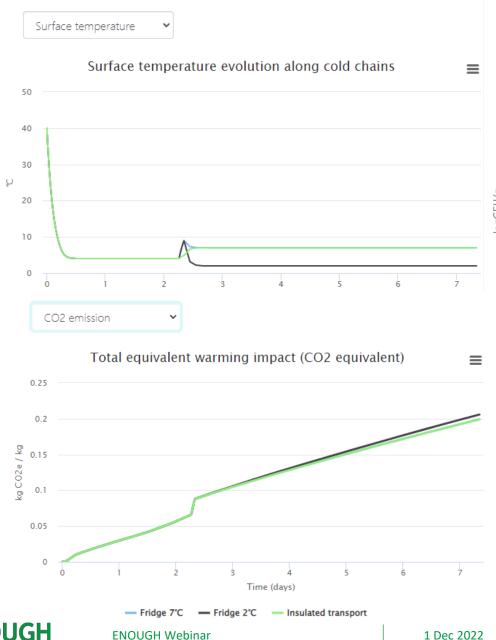


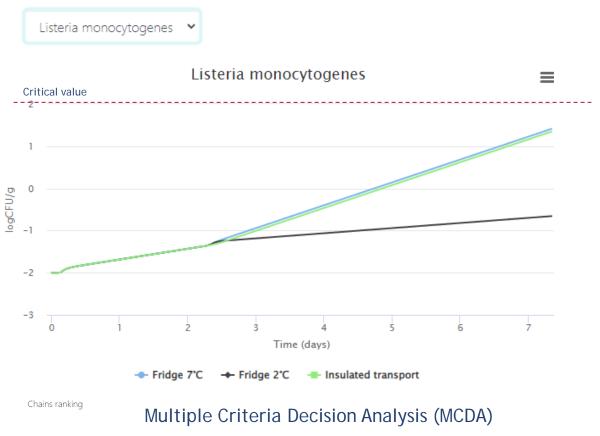
#### Simulation example: cooked ham





#### **Results**





#### logCFU/g kg CO2/kg Fridge 2°C 55.0 4.38 0.533 0.206 0.199 0.516 1.41 6.39 8.19 1.41 0.199 Fridge 7°C -1.24 55.0 0.516

Lactic acid bacteria

High impact of fridge temperature on product quality

lactic acid bacteria

Water activity

CO2 emission

Other example: impact of transportation mode on GHG emissions

Example of apple chain

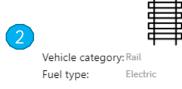
PRE-COOLING 1.0°C, 7.0 day(s) CA STORAGE 1.0°C, 30.0 day(s) PACKAGING 15.0°C, 0.5 day(s) TRANSPORT (NON-REFRIG.) 15.0°C, 12.0 hour(s) ,800.0 km

RETAIL (NON-REFRIG.) 18.0°C, 14.0 day(s)

TRANSPORT (NON-REFRIG.) 15.0°C, 0.25 day(s) ,5.0 km AMBIENT STORAGE 18.0°C, 5.0 day(s)









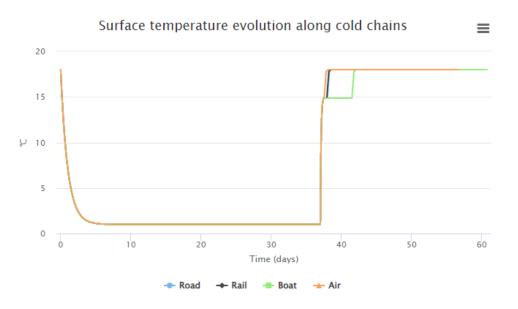
Vehicle category: Air
Fuel type: Kerosene ▼

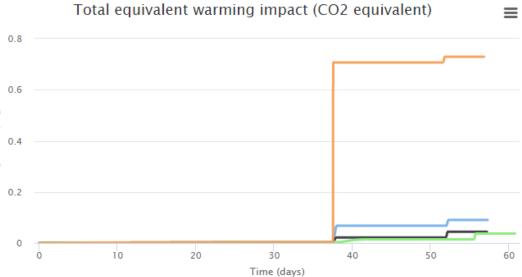


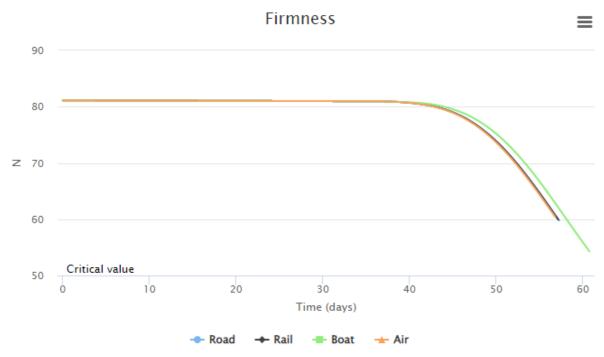
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Unline

#### **Results**







Rank	Chain name	Score	Distance	Firmness	Colour	Relative volatile	Weight loss	Energy consumption	CO2 emission
			km	Ν	a*	None	96	kWh/kg	kg CO2/kg
1	Rail	1.49	805.0	59.91	9.19	561.36	3.05	0.159	0.044
2	Boat	1.1	805.0	54.30	9.81	550.30	3.46	0.133	0.037
3	Road	0.19	805.0	59.77	9.22	561.22	3.06	0.328	0.09
4	Air	-2.78	805.0	60.44	9.10	561.85	3.01	2.737	0.729

Much higher GHG emissions for air transport

1 Dec 2022

### Other example: local or long distance

Long distance chain

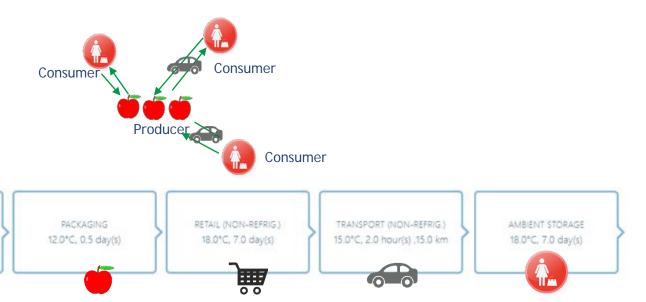
PRE-COOLING

1.0°C, 7.0 day(s)



• Local chain

0 to 1 intermediary between producers and consumers

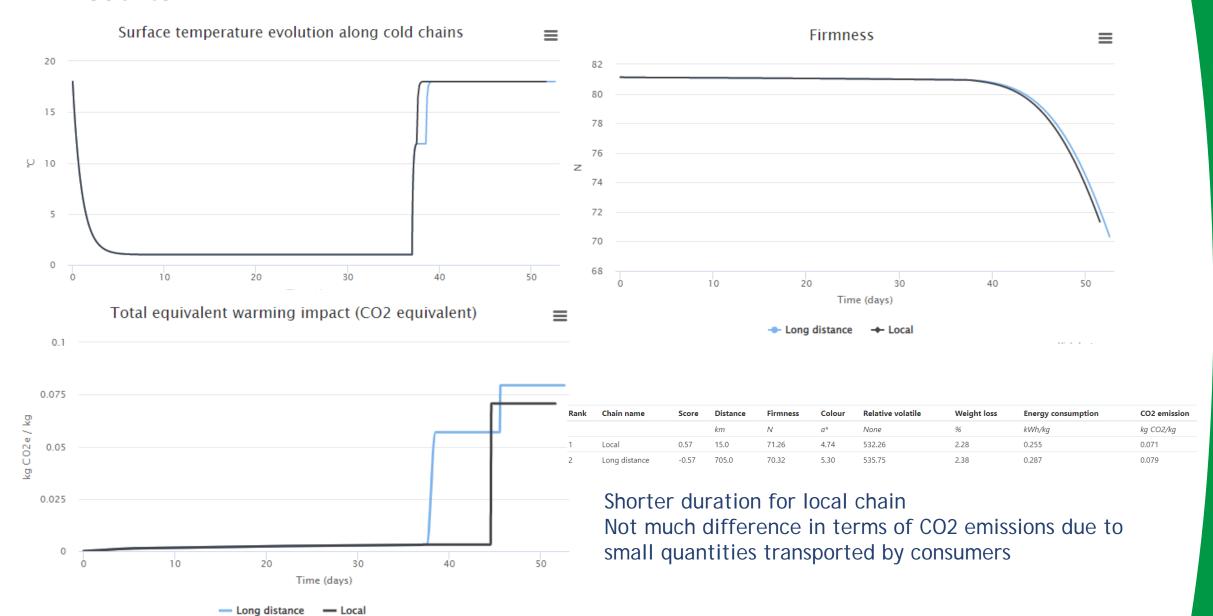




CA STORAGE

1.0°C, 30.0 day(s)

#### **Results**



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#### Other examples of simulations / assessments

#### Impact of refrigeration

Example: Pasteurised milk / UHT milk

Pasteurized milk requires refrigeration all along the food supply chain

Sterilization requires more energy consumption, but no refrigeration after

#### Impact of temperature for frozen products

Example: -18°C to -12°C, what would be the difference, especially on GHG emissions?

#### New technologies to reduce emissions

Renewable energy sources, heating recovery for food processes, energy storage, active packaging, « green » delivery, next generation refrigerator ...





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## Thank you for your attention

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